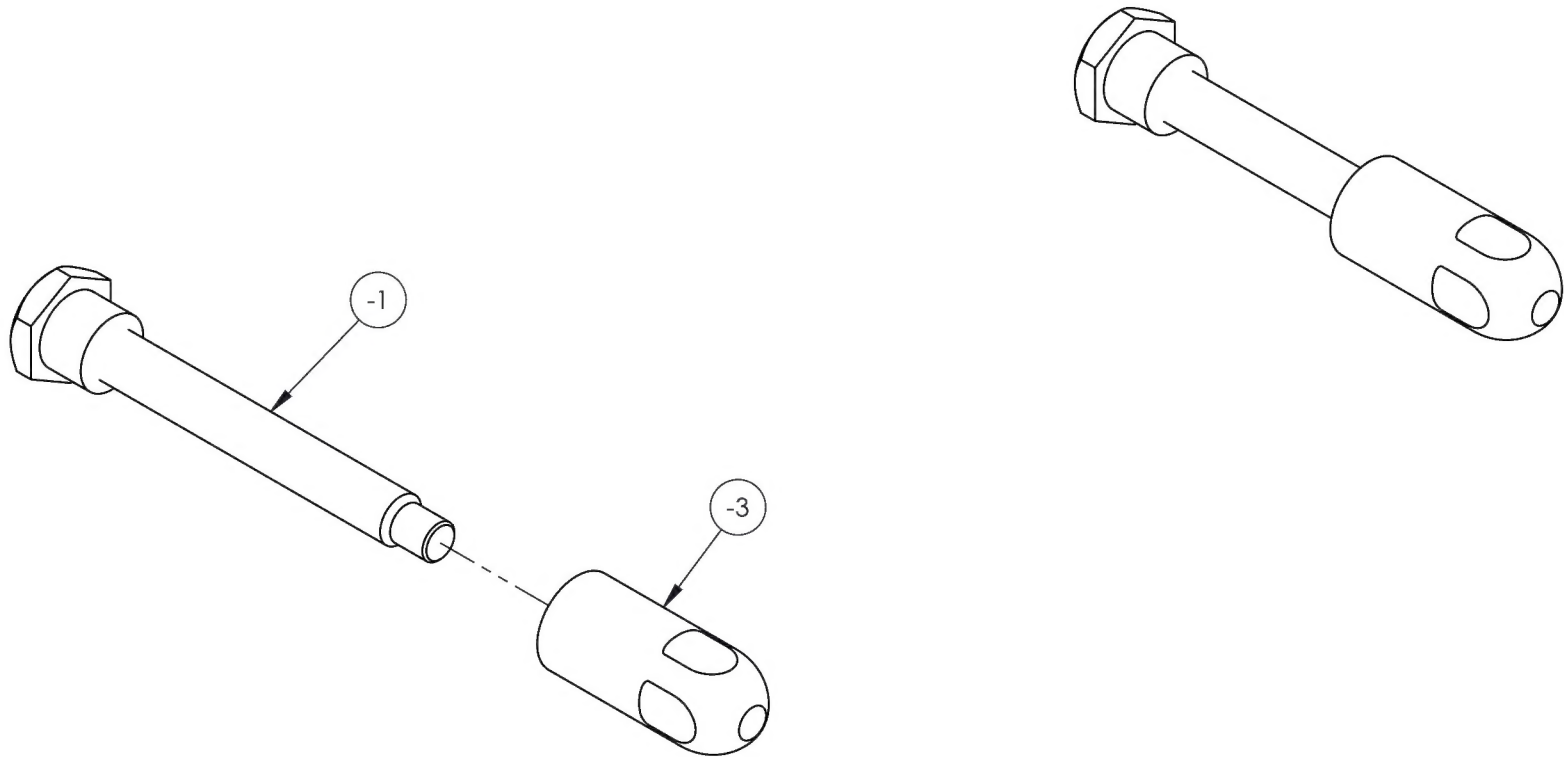


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/7/2017	DPD	JAG



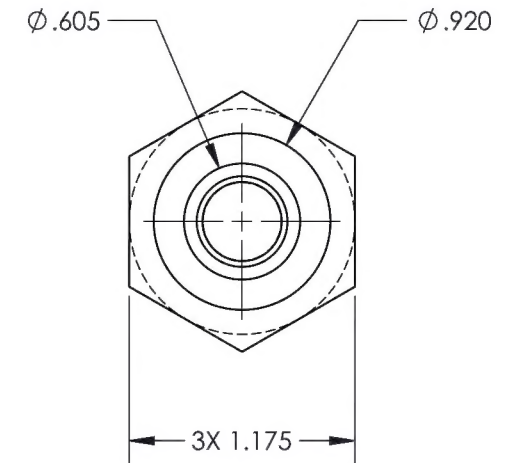
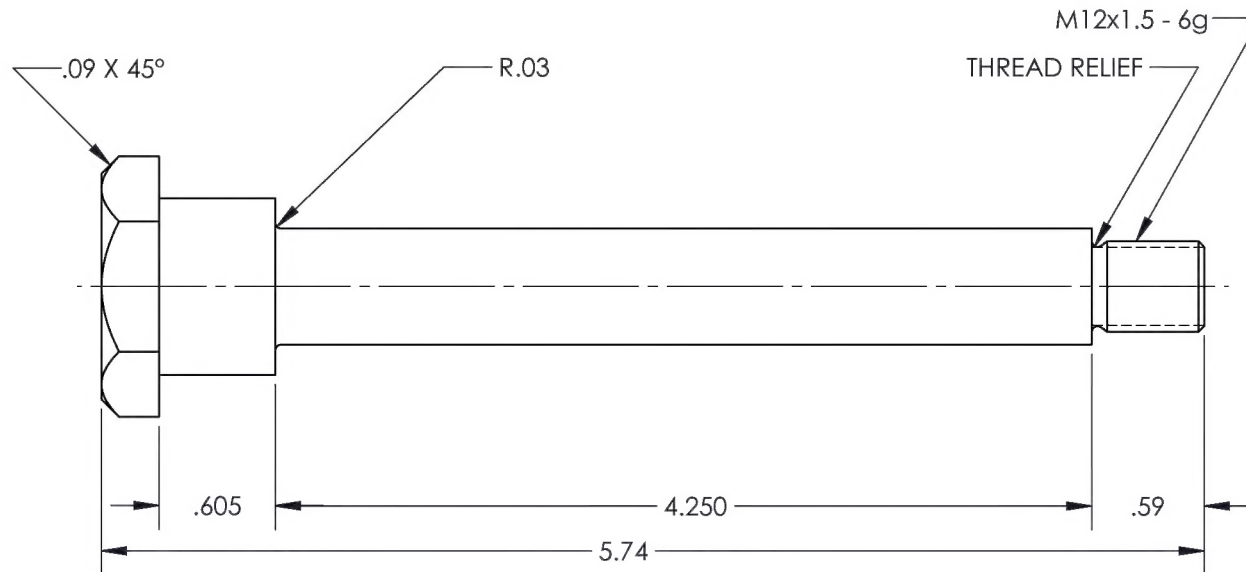
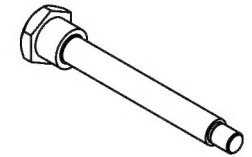
NOTE:
PART OF KIT RBEM323U3006103.

DART AEROSPACE											
TITLE TOOL A											
DWG NO. RBEM323U3006103A	REV 1										
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>SPEC</td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8	SPEC	.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125
MAT'L	UNLESS OTHERWISE SPECIFIED										
HEAT TREAT	DIMENSIONS ARE IN INCHES										
FINISH	.XXX ± .005 FRACTIONS ± 1/8										
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<table border="1"> <tr> <td>DRAWN BY:</td> <td>DUERFELDT</td> </tr> <tr> <td>CHECKED:</td> <td>MACKOVJAK</td> </tr> <tr> <td>OPPS APPR:</td> <td>ANDERSON</td> </tr> <tr> <td>QA APPR:</td> <td>LINDSAY</td> </tr> <tr> <td>APPROVED:</td> <td>GILBERT</td> </tr> </table>		DRAWN BY:	DUERFELDT	CHECKED:	MACKOVJAK	OPPS APPR:	ANDERSON	QA APPR:	LINDSAY	APPROVED:	GILBERT
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QA APPR:	LINDSAY										
APPROVED:	GILBERT										
<table border="1"> <tr> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> </table>		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009							
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3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009											
USED ON MODEL H175											
SCALE 1:2	DATE 3/17/2016										
SHEET 1 OF 3											

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BOLT	303 S.S.		2
			-3	1	END	303 S.S.		3

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	

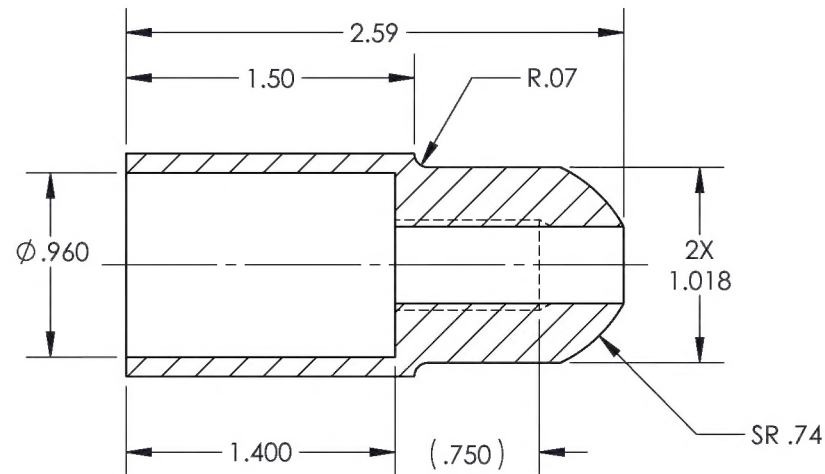
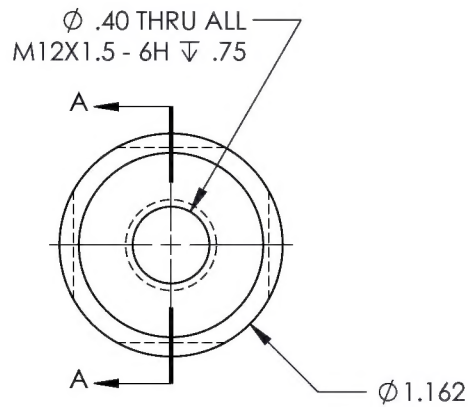
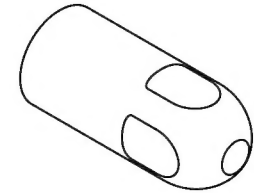


(-1)
BOLT

DART AEROSPACE	
TITLE TOOL A	
DWG NO. RBEM323U3006103A-1	REV 1
MAT'L 303 S.S.	UNLESS OTHERWISE SPECIFIED
HEAT TREAT FINISH	DIMENSIONS ARE IN INCHES
SPEC	.XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: DUERFELDT	.XX ± .01 ANGLES ± 5°
CHECKED: MACKOVJAK	.X ± .1 SURFACES = 125°
OPPS APPR: ANDERSON	1. BREAK ALL SHARP EDGES
QA APPR: LINDSAY	.015 x 45° OR .015R
APPROVED: GILBERT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 3/17/2016	USED ON MODEL
SHEET 2 OF 3	H175

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A

(-3)

END

DART AEROSPACE	
TITLE TOOL A	
DWG NO. RBEM323U3006103A-3	REV 1
MAT'L 303 S.S.	UNLESS OTHERWISE SPECIFIED
HEAT TREAT FINISH	DIMENSIONS ARE IN INCHES
SPEC	.XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: DUERFELDT	.XX ± .01 ANGLES ± .5°
CHECKED: MACKOVJAK	.X ± .1 SURFACES = 125/✓
OPPS APPR: ANDERSON	1. BREAK ALL SHARP EDGES
QA APPR: LINDSAY	.015 x 45° OR .015R
APPROVED: GILBERT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 3/17/2016	USED ON MODEL
SHEET 3 OF 3	H175